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RBE350A94-3701-00

Job Sheet 197476



Part No: RBE350A94-3701-00

Job Qty: 10 pcs

Part Name: M/R Rigging Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/9/19

Description:

Type: SOLD

Note: DWG RBE350A94-3701-00 REV: E IPP REV: A 18.01.15 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B
18.08.23 New drawing DP Verify DD/IPP Rev. C 19.02.11 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	8/9/19		0.00	0.67	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	8/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	10 pcs	8/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

GP 19-01-09

DAS
40 JAN 13 2020
9-89

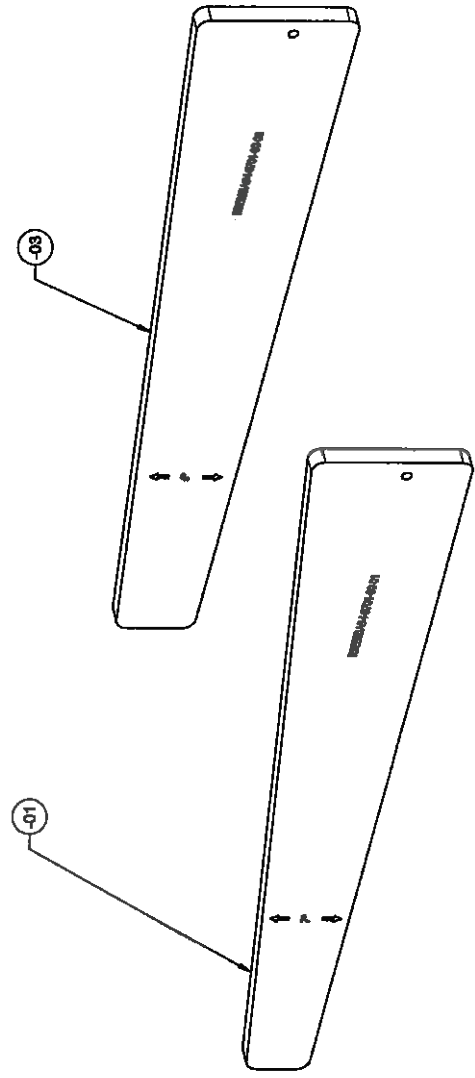
DAS
82
9-89

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				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B	DAS	
				Packaging 3 - 7 - B4B	28	
				Packaging 3 - 8 - B4B	9-89	
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
130	QC 21 - FG	10 pcs	8/9/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	0-00
Part Op 100 - Pick bag and tag Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____), Identify and Stock 130 - (QC21- Final Inspection - Work Order Release)						JAN 13 2020
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
RBE350A94-3701-00-01	7 Degree M/R Rigging Tool	10 pcs (1 ea)	100-Small Fab - 1	226153		
RBE350A94-3701-00-03	6° Main Rotor Rigging Tool (Dual)	10 pcs (1 ea)	100-Small Fab - 1	226578		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	RBE350A94-3701-00-01	10	12	0		
	RBE350A94-3701-00-03	10	10	0		
Part Specifications						
Specifications could not be found.						

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ITEM #	QTY	PART #	PART TITLE
-01	1	RBE350A94-3701-00-01	7 DEGREE M/R RIGGING TOOL
-03	1	RBE350A94-3701-00-03	6 DEGREE M/R RIGGING TOOL



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19776 MWS
190709

RBE350A94-3701-00 M/R RIGGING TOOL

E	7 DEGREE TOOL PART NUMBER WAS RBE350A94-3701-00 IS RBE350A94-3701-00-01.	19-531	KPT
D	MODIFIED TOP LEVEL TO INCLUDE ITEM -01 AND -03	18-776	KPT
2A	ADDED 6 DEGREE TOOL	-	RW
2	CORRECTED TIN WAS RBEA94-3701-00 IS RBE350A94-3701-00	-	RW
1	THICKNESS CHANGED FROM 0.125 TO 0.25	-	DW
REV.	DESCRIPTION	ECN #	BY
DESIGN	DESIGN	KPT	KPT
DRAWN	DRAWN	KPT	KPT
CHECKED	CHECKED	ML	ML
MFG. APPR.	MFG. APPR.	DP	DP
APPROVED	APPROVED	VP	VP
DATE	1/30/2019		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBE350A94-3701-00 TITLE M/R RIGGING TOOL SCALE REV. E SHEET 1 OF 3 NTS THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XXX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXX = $\pm 0.005"$ / $\pm 0.1"$
XXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNITS: INCHES UNLESS OTHERWISE NOTED
REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
IDENTIFICATION: N/A

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No.: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QSI042)	
Date : _____		Sequence #: _____		QTY Affected : _____					
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐				FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐					
Other/Details:				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									